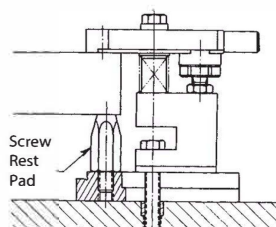
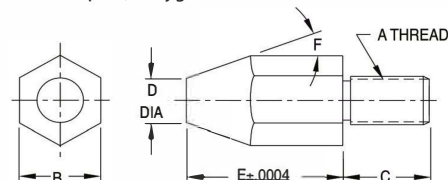


## SCREW REST PADS

1215 STEEL, CASE HARDENED, BLACK OXIDE FINISH



Precision height locator with a threaded shank for installation in a tapped hole. Cone shape provides a small contact area in combination with a large stable base. Screw Rest Pads are extremely useful as supports, side locator pads, and jig feet.



### INCH

| PART NO.     | A       | B   | C     | D DIA | E      | F   |
|--------------|---------|-----|-------|-------|--------|-----|
| CL-MF25-4801 | 5/16-18 | 3/4 | 5/8   | 5/16  | .2500  | 75° |
| CL-MF25-4802 |         |     |       |       | .3750  | 60° |
| CL-MF25-4803 |         |     |       |       | .5000  | 35° |
| CL-MF25-4804 |         |     |       |       | .7500  | 25° |
| CL-MF25-4805 |         |     |       |       | 1.0000 | 20° |
| CL-MF25-4806 | 1/2-13  | 7/8 | 15/16 | 1/2   | 1.2500 | 20° |
| CL-MF25-4807 |         |     |       |       | 1.5000 | 15° |
| CL-MF40-4801 |         |     |       |       | .2500  | 75° |
| CL-MF40-4802 |         |     |       |       | .3750  | 60° |
| CL-MF40-4803 |         |     |       |       | .5000  | 35° |
| CL-MF40-4804 | 5/8-11  | 1   | 1-1/4 | 5/8   | .7500  | 25° |
| CL-MF40-4805 |         |     |       |       | 1.0000 | 20° |
| CL-MF40-4806 |         |     |       |       | 1.2500 | 15° |
| CL-MF40-4807 |         |     |       |       | 1.5000 | 15° |
| CL-MF40-4808 |         |     |       |       | 2.0000 | 15° |

### METRIC

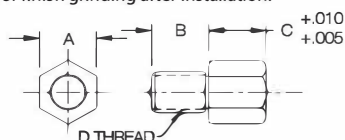
| PART NO.     | A   | B    | C    | D DIA | E             | F   |
|--------------|-----|------|------|-------|---------------|-----|
| CL-MF08-4801 | M8  | 17mm | .63  | .31   | .1969 (5mm)   | 75° |
| CL-MF08-4802 |     |      |      |       | .3937 (10mm)  | 60° |
| CL-MF08-4803 |     |      |      |       | .5906 (15mm)  | 35° |
| CL-MF08-4804 |     |      |      |       | .7874 (20mm)  | 25° |
| CL-MF08-4805 |     |      |      |       | .9843 (25mm)  | 20° |
| CL-MF08-4806 | M12 | 19mm | .94  | .47   | 1.1811 (30mm) | 15° |
| CL-MF08-4807 |     |      |      |       | 1.5748 (40mm) | 15° |
| CL-MF12-4801 |     |      |      |       | .1969 (5mm)   | 75° |
| CL-MF12-4802 |     |      |      |       | .3937 (10mm)  | 60° |
| CL-MF12-4803 |     |      |      |       | .5906 (15mm)  | 35° |
| CL-MF12-4804 | M16 | 24mm | 1.26 | .63   | .7874 (20mm)  | 25° |
| CL-MF12-4805 |     |      |      |       | .9843 (25mm)  | 20° |
| CL-MF12-4806 |     |      |      |       | 1.1811 (30mm) | 15° |
| CL-MF12-4807 |     |      |      |       | 1.5748 (40mm) | 15° |
| CL-MF12-4808 |     |      |      |       | 1.9685 (50mm) | 15° |

## SCREW REST BUTTONS

1215 STEEL, CASE HARDENED, BLACK OXIDE FINISH



Threaded rest button with a hex head machined .005 to .010" over nominal height for finish grinding after installation.



### INCH

| PART NO.  | A   | B   | C NOMINAL | C ACTUAL | D      |
|-----------|-----|-----|-----------|----------|--------|
| CL-1-SRB  | 3/8 | 3/8 | 1/4       | .2500    | 1/4-20 |
| CL-2-SRB  |     |     | 3/8       | .3750    |        |
| CL-3-SRB  |     |     | 1/2       | .5000    |        |
| CL-4-SRB  |     |     | 3/4       | .7500    |        |
| CL-5-SRB  | 1/2 | 1/2 | 1         | 1.0000   | 3/8-16 |
| CL-6-SRB  |     |     | 1/4       | .2500    |        |
| CL-7-SRB  |     |     | 3/8       | .3750    |        |
| CL-8-SRB  |     |     | 1/2       | .5000    |        |
| CL-9-SRB  | 5/8 | 5/8 | 3/4       | .7500    | 1/2-13 |
| CL-10-SRB |     |     | 1         | 1.0000   |        |
| CL-11-SRB |     |     | 1/4       | .2500    |        |
| CL-12-SRB |     |     | 3/8       | .3750    |        |
| CL-13-SRB | 1   | 1   | 1/2       | .5000    | 1-1/4  |
| CL-14-SRB |     |     | 3/4       | .7500    |        |
| CL-15-SRB |     |     | 1         | 1.0000   |        |
| CL-16-SRB |     |     | 1         | 1.0000   |        |

### METRIC

| PART NO.     | A    | B   | C NOMINAL | C ACTUAL | D   |
|--------------|------|-----|-----------|----------|-----|
| CLM-605-SRB  | 10mm | .39 | 5mm       | .1969    | M6  |
| CLM-610-SRB  |      |     | 10mm      | .3937    |     |
| CLM-615-SRB  |      |     | 15mm      | .5906    |     |
| CLM-620-SRB  |      |     | 20mm      | .7874    |     |
| CLM-625-SRB  | 13mm | .51 | 25mm      | .9843    | M10 |
| CLM-1005-SRB |      |     | 5mm       | .1969    |     |
| CLM-1010-SRB |      |     | 10mm      | .3937    |     |
| CLM-1015-SRB |      |     | 15mm      | .5906    |     |
| CLM-1020-SRB | 17mm | .63 | 20mm      | .7874    | M12 |
| CLM-1025-SRB |      |     | 25mm      | .9843    |     |
| CLM-1205-SRB |      |     | 5mm       | .1969    |     |
| CLM-1210-SRB |      |     | 10mm      | .3937    |     |
| CLM-1215-SRB | 20mm |     | 15mm      | .5906    |     |
| CLM-1220-SRB |      |     | 20mm      | .7874    |     |
| CLM-1225-SRB |      |     | 25mm      | .9843    |     |